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TABLE OF

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03-03	ITU - IZODER REPORT	40-41	STAR Nailness Concrete Anchor Toothed
04-05	Anchor Technical Guide	42-43	Thermal Insulation Corner Molding Anchor
06-07	Speco Large Head Anchor	44-45	Herapor Nail-Rock Wool Anchor Plate
08-09	Star Large Head Anchor	46-47	Drainage Board Pin
10-11	Euro Rock Wool Anchor	48-49	Ghost Anchor
12-13	Euro Mechanical Tab Steel Nail Anchor	50-51	Heavy Load Anchor
14-15	Eco Steel Nail Anchor	52-53	Hollow Brick Anchor
16-17	Euro Grandfix Steel Studded Anchor	54-55	Board Anchor
18-19	Star Aerated Concrete Anchor Steel Nail	56-57	All-Round Anchor
20-21	Euro Mechanical Toothed Plastic Nail Anchor	58-59	Standard Anchor
22-23	Euro Grandfix Plastic Nail Anchor	60-61	Indoor Aerated Concrete Anchor
24-25	Wide Capped Universal Anchor	62-63	Turbolet Gypsum Board Wall Fixing
26-27	High Adherence Aerated Concrete Anchor	64-65	Winged Plaster Board Anchor
28-29	Gas Fused Anchor	66-67	Hollow Wall Anchor
30-31	Glass Wool And Rock Wool Anchor Used In Curtain Wall	68-69	Rocket Anchor
		70-71	Euro Standard Anchor
32-33	Rock Wool Anchor Under Stopped Cladding	72-73	Delinator
		74-75	Insulation Anchor
34-35	Metal Anchor	76-77	Sp Star Fixing Wedge Product Loading
36-37	Osb And Exterior Facing Wall Plate Anchor		Information
38-39	Star Nail-Free Concrete Anchor	78-91	Certificates





ISTANBUL TECHNICAL UNIVERSITY Faculty of Construction YDMLab Structural and Earthquake Engineering Laboratory

Date : July 04, 2024 Issue : 2024-020 Subject : IZODER Anchoring Tests



4. CONCLUSION

In line with the request of IZODER Heat, Water, Sound and Fire Insulators Association; concrete prism tests were carried out to determine whether the anchoring process performed in exterior thermal insulation systems has an effect on the load-bearing capacity of the load-bearing elements in the buildings.

In sample tests:

- The compressive strength results of the concrete prisms exhibited significant deviation, which can be attributed to the fact that they were produced on five different dates.
- In compressive tests; it was observed that the presence of anchor holes, one of the parameters in the matrix of
 variables, had no effect on the "prism compressive strength".
- The flexural test results revealed; that the anchor holes had no impact on the "fracture load".

In conclusion, the anchoring process in exterior facade insulation systems did not have a negative impact on the building's structural system.

For your information.

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ANCHOR SYSTEMS TECHNICAL GUIDE

The most important parameters affecting the anchor system are;

Base materials - the substance the anchor adheres to

• Properties of the material to which the anchor is bonded - desired properties such as vibration, and seismic resistance

Temperature - maximum and minimum temperatures

· Corrosivity of the environment - Humidity of the environment and the effect of the other chemicals on the corrosion

Drilling

The construction material determines how it should be drilled. There are four alternatives:

Non-impact drilling: Rotary drilling without any impact, preferred in hollow bricks and nonpersistent construction materials. To prevent the hole from being large and to protect the inside of hollow bricks against being broken.

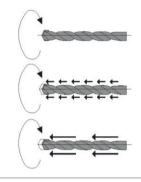
Impact drilling: Multiple and rotary drilling with impact drill.

Preferred in dense-textured solid construction materials.

Drilling with Rotary hammer drill: Rotary drilling with less impact having high impact energy by the rotary hammer drill, similarly in dense-textured solid construction materials.

Diamond bit drilling method: This method is primarily used for large-diameter holes

A suggestion for hammer-free drilling: Drilling is faster when hard metal drills or steel drill bits are sharpened. There are also special bits for brick drilling.



Installation

During the installation, attention should be paid to those below:

If the anchor is to carry a required load, the thickness and wideness of the construction material should be complied as well as the edge and axis distance. Otherwise, the construction material may get broken or cracks may form.

For plastic anchors, the required edge distance 2xhv (hv=anchoring depth) and axis distance 4xhv are suitable.

If the anchor is opened parallel to the construction unit, the edge distance may be reduced to 1xhv.

Open hole depth, with a few exception, should be bigger than the anchoring depth: This is because screw has the sufficient area and passes over the plastic anchor, and therefore ensures functional safety. The following pages include product tables with the hole depths of all the products.

Cleaning the hole by blowing or vacuuming air is required after the drilling process. If it is not done, unclean hole reduces the load capacity! Drilling debris can compromise the anticipated bond of the anchor in the hole.

Primary Materials



Concrete is the most widely used construction material. Anchoring should be done after the concrete has cured. Universal terms like C20/25 are used in concrete strength classification. This classification is based on the compressive strength of the concrete. When calculating compressive strength, cylindrical (16x32 cm) and cubic (15x15x15cm) strength is tested.

Concrete

Concrete class	Cylindrical strength	Cubic strength
C16/20	16 Mpa	20 Mpa
C20/25	20 Mpa	25 Mpa
C25/30	25 Mpa	30 Mpa
C30/37	30 Mpa	37 Mpa
C35/45	35 Mpa	45 Mpa
C45/55	45 Mpa	55 Mpa
C50/60	50 Mpa	60 Mpa

Cubic strength is commonly tested in Turkey. In other words, C30 in Turkiye means C25/30.

Another classification of concrete is based on the loads it is subjected to. In general, the concrete is classified as uncracked if there is compression force, and the concrete is classified as cracked if there is tension force.







Solid Brick

Solid Bricks are the materials made from clay. They are one of the oldest construction materials.

They are usually used for walling in reinforced concrete buildings or as an architectural facade material. Their compressive strenght is much less than that of concrete.

They are also more brittle around the edges.

For bricks, polymer (plastic) anchors and chemical wall anchors are generally used.



Some of them are brought together under standards. Standard bricks are used when testing the anchors. Standard bricks have much thicker outer walls than inner walls. Therefore, the outer wall, being the most durable, is the most suitable for anchor bonding. Anchors that provide optimal adhesion with this wall material are typically selected for application.

Hollow brick is the most widely used walling material. Hollow bricks have a wide range of external shapes and void configurations.

Hollow Brick

It is important to know that the hollow bricks produced in Turkey and standard hollow bricks are absolutely different. As the bricks produced in Turkey are more thin-walled, light-weighted and much brittler, they are problematic for the anchors. Star Plastik takes into account the characteristics of Turkish-produced bricks when developing its anchors.



Aerated

Concrete

Not putting stress on the building with its light and hollow structure, it is a construction material which also provides sound and heat insulation. Becoming widespread, this material is problematic for anchor systems. Due to its easily crumbling structure, it is not suitable for friction-based anchors. Structural anchoring is required. Typically, the load on the anchor to be adhered to aerated concrete should be limited. Maximum loads can be carried only with custom-engineered systems for aerated concrete like those produced by Star Plastik.



Produced by using concrete, Bims bricks are non-persistent and brittle construction materials. They have hollow structure. Even if their walls are thick, they get thinner and cracked during the drilling process. They are very problematic construction materials for the anchor systems.

Bims



Used for architectural purposes or creating rooms in the buildings, gypsum boards are made by transforming gypsum into board.

Gypsum is a non-persistent material.

As there is almost always a hollowness behind the gypsum board in the gypsum board systems, many holdback anchor designs have been developed.

Gypsum Board



Plywood MDF

These materials are the boards produced from wooden pieces. Their thickness varies. Plywood is the most durable, while particle board is the least durable. They are considered equivalent to plasterboard in terms of the anchor system, and rear-bonding anchors are recommended if possible.













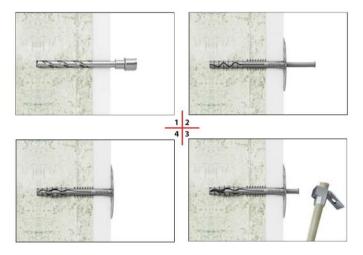
Bims



Aerated concrete

Drill Diameter 10 mm in hollow surface 11 mm in solid surface









Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	Quantity in Package	Packaging Volume (m ³)	Packaging Weight (kg)
SP-GECO-01-08-01	Black	60	10	80	Plastic	500	0.0400	5.10
SP-GECO-01-10-01	Black	60	10	100	Plastic	500	0.0625	5.24
SP-GECO-01-12-01	Black	60	10	120	Plastic	500	0.0774	6.13
SP-GECO-01-14-01	Black	60	10	140	Plastic	500	0.0774	6.80
SP-GECO-01-16-01	Black	60	10	160	Plastic	500	0.0910	7.80
SP-GECO-01-18-01	Black	60	10	180	Plastic	500	0.0910	8.30
SP-GECO-01-20-01	Black	60	10	200	Plastic	500	0.0910	8.85

PLASTIC NAIL ANCHOR

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-GECO-01-08-03	Navy Blue	60	10	80	Plastic	500	0.0400	5.10
SP-GECO-01-10-03	Navy Blue	60	10	100	Plastic	500	0.0625	5.24
SP-GECO-01-12-03	Navy Blue	60	10	120	Plastic	500	0.0774	6.13
SP-GECO-01-14-03	Navy Blue	60	10	140	Plastic	500	0.0774	6.80
SP-GECO-01-16-03	Navy Blue	60	10	160	Plastic	500	0.0910	7.80
SP-GECO-01-18-03	Navy Blue	60	10	180	Plastic	500	0.0910	8.30
SP-GECO-01-20-03	Navy Blue	60	10	200	Plastic	500	0.0910	8.85

Primary Material • Concrete • Solid Brick Hollow Brick • Bims Aerated Concrete

Application Area • Exterior Thermal Insulation Plate Assembly Styrofoam (Eps - Xps) in Board Installation







Exposed Concrete









Bims



Aerated concrete

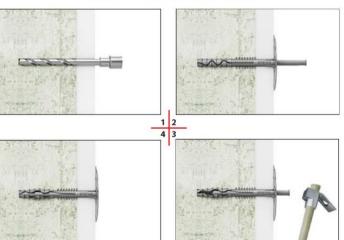
Drill Diameter 10 mm in hollow surface 11 mm in solid surface



🎤 The product design was developed by STAR PLASTİK A.Ş.











Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-GSTR-01-06-06	Red	60	10	60	Plastic	500	0.0400	5.10
SP-GSTR-01-08-06	Red	60	10	80	Plastic	500	0.0400	5.35
SP-GSTR-01-10-06	Red	60	10	100	Plastic	500	0.0609	5.65
SP-GSTR-01-12-06	Red	60	10	120	Plastic	500	0.0609	6.76
SP-GSTR-01-14-06	Red	60	10	140	Plastic	500	0.0656	7.14
SP-GSTR-01-16-06	Red	60	10	160	Plastic	500	0.0796	8.12
SP-GSTR-01-18-06	Red	60	10	180	Plastic	500	0.1050	8.70
SP-GSTR-01-20-06	Red	60	10	200	Plastic	500	0.1050	9.20

PLASTIC NAIL ANCHOR

Primary Material

 Concrete
 Solid Brick Hollow Brick • Bims Aerated Concrete

Application Area • Exterior Thermal Insulation Plate Assembly Styrofoam (Eps - Xps) in Board Installation



> SPSTA



Exposed Concrete





Hollow Brick





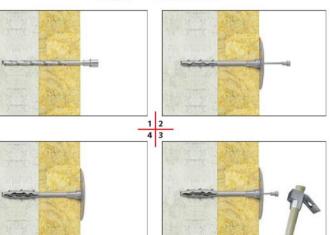


Aerated concrete

> Drill Diameter solid surfac







t



> STEEL NAIL ANCHOR

SPSTAR®

STEEL NAIL
ANCHOR

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-ETYD-01-12-01	Orange	90	8	115	Steel	500	0.1050	14.01
SP-ETYD-01-14-01	Orange	90	8	135	Steel	500	0.1050	15.34
SP-ETYD-01-16-01	Orange	90	8	155	Steel	500	0.0105	16.39

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-ETYD-01-12-01	Orange	90	10	115	Steel	500	0.1050	14.01
SP-ETYD-01-14-01	Orange	90	10	135	Steel	500	0.1050	15.34
SP-ETYD-01-16-01	Orange	90	10	155	Steel	500	0.0105	16.39

Basic Material Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • Glass Wool











Hollow Brick







Aerated concrete

Drill Diameter 8 mm in hollow surface, 9 mm in solid surface



SP STAR STEEL NAIL ANCHOR (EUROMECHANICAL CLAW STEEL BOLTED ANCHOR)

Product Code: SP-ECMT-01

It is an insulation panel connector

Suitable for use on all wall surfaces with its special claw design

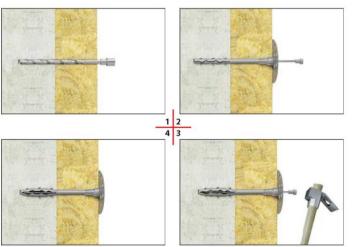
🎤 Safe load distribution

F The details on its head increase plaster retention

The product design was developed by STAR PLASTIK A.Ş.

It has a sturdy head design, which is resistant to adze impact







Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-ECMT-01-10-01	Red	60	8	95	Steel	500	0.0609	10.51
SP-ECMT-01-12-01	Red	60	8	115	Steel	500	0.0609	11.75
SP-ECMT-01-14-01	Red	60	8	135	Steel	500	0.0656	13.00
SP-ECMT-01-16-01	Red	60	8	155	Steel	500	0.0656	14.68
SP-ECMT-01-18-01	Red	60	8	175	Steel	500	0.0820	16.00
SP-ECMT-01-20-01	Red	60	8	195	Steel	500	0.0820	17.85

STEEL NAIL ANCHOR

FSPSTAR®

Basic Material

Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel • Aerated Concrete Panel







Sond Brick









Aerated concrete

Drill Diameter 8 mm in hollow surface, 9 mm in solid surface



ECO STEEL NAIL ANCHOR

Product Code: SP-ECCD

🎢 It is an insulation panel connector

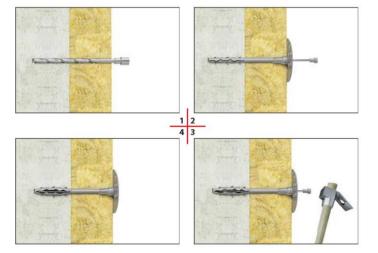
Thanks to its special notched design, it is suitable for all wall surfaces

PSafe load distribution

F The details on its head increase plaster retention

The product design was developed by STAR PLASTIK A.Ş.

It has a sturdy head design, which is resistant to adze impact



14

SPSTAR®

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-ECCD-00-10-01	Navy Blue	60	8	95	Steel	500	0.0609	8.67
SP-ECCD-00-12-01	Navy Blue	60	8	115	Steel	500	0.0609	9.63
SP-ECCD-00-14-01	Navy Blue	60	8	135	Steel	500	0.0656	10.33
SP-ECCD-00-16-01	Navy Blue	60	8	155	Steel	500	0.0656	12.35
SP-ECCD-00-18-01	Navy Blue	60	8	175	Steel	500	0.0820	16.33
SP-ECCD-00-20-01	Navy Blue	60	8	195	Steel	500	0.0820	17.96

STEEL NAIL ANCHOR

Basic Material

Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel • Aerated Concrete Panel









Solid Brick





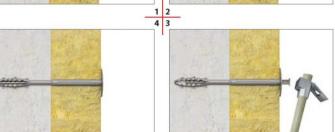




Aerated concrete

Drill Diameter 10 mm in hollow surface, 11 mm in solid surface







Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-EGCD-01-20-01	Red	60	10	200	Steel	200	0.0400	7.13
SP-EGCD-01-22-01	Red	60	10	220	Steel	200	0.0550	7.85
SP-EGCD-01-24-01	Red	60	10	240	Steel	200	0.0550	8.30
SP-EGCD-01-26-01	Red	60	10	260	Steel	200	0.0550	8.57
SP-EGCD-01-28-01	Red	60	10	280	Steel	200	0.0550	8.80
SP-EGCD-01-30-01	Red	60	10	300	Steel	200	0.0550	9.10

STEEL NAIL ANCHOR

SPSTAR®

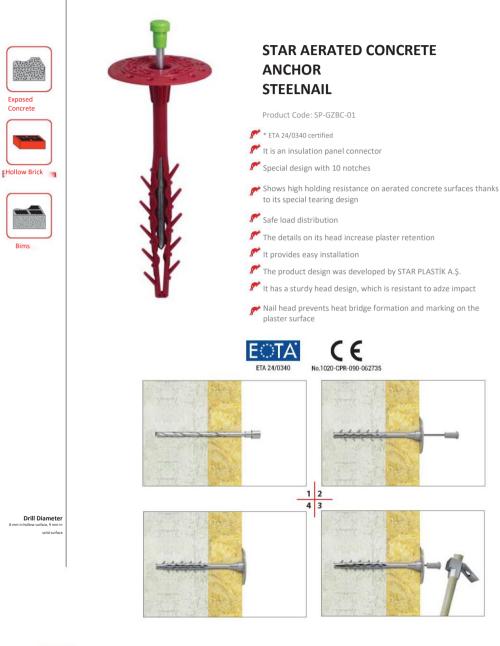
Primary Material • Concrete • Solid Brick • Hollow Brick • Bims • Aerated Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel • Aerated Concrete Panel









18

SPSTAR®

STEEL NAIL ANCHOR

Basic Material Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel • Aerated Concrete Panel

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-GZBC-01-14-01	Red	60	8	140	Steel	500	0.0656	13.00
SP-GZBC-01-16-01	Red	60	8	160	Steel	500	0.0656	14.68





Solid Brick







Aerated concrete

Drill Diameter 8 mm in hollow surface, 9 mm in solid surface



Thanks to its special notched design, it is suitable for all wall surfaces

🎤 Safe load distribution

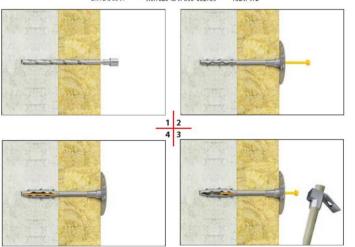
F The details on its head increase plaster retention

Plastic nail reinforced with fibreglass provides easy installation, also reduces heat transfer and prevents markings on the plaster surface

🎢 It has a sturdy head design, which is resistant to adze impact

The product design was developed by STAR PLASTIK A.Ş.







Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-EPMT-01-10-01	Red	60	8	95	Plastic	500	0.0609	5.75
SP-EPMT-01-12-01	Red	60	8	115	Plastic	500	0.0609	6.08
SP-EPMT-01-14-01	Red	60	8	135	Plastic	500	0.0656	7.15
SP-EPMT-01-16-01	Red	60	8	155	Plastic	500	0.0796	7.85

PLASTIC NAIL ANCHOR

Basic Material

Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel • Aerated Concrete Panel



SPSTAR®









HOHOW BLICK







Aerated concrete

Drill Diameter 10 mm in hollow surface, 11 mm in solid surface

EURO GRANDFIX PLASTIC NAIL ANCHOR

Product Code: SP-EGPD

FTA 24/0341 certified

🃂 It is an insulation panel connector

Thanks to its special notched design, it is suitable for all wall surfaces

🎤 Safe load distribution

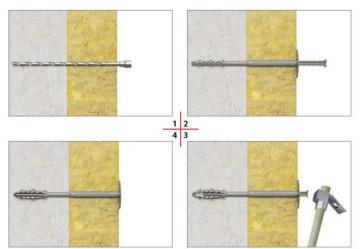
🎢 The details on its head increase plaster retention

📂 The product design was developed by STAR PLASTİK A.Ş.

It has a sturdy head design, which is resistant to adze impact







22

> PLASTIC NAIL ANCHOR

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-EGPD-01-20-01	Red	60	10	200	Plastic	200	0.0400	4.29
SP-EGPD-01-22-01	Red	60	10	220	Plastic	200	0.0550	4.83
SP-EGPD-01-24-01	Red	60	10	240	Plastic	200	0.0550	5.37

Basic Material

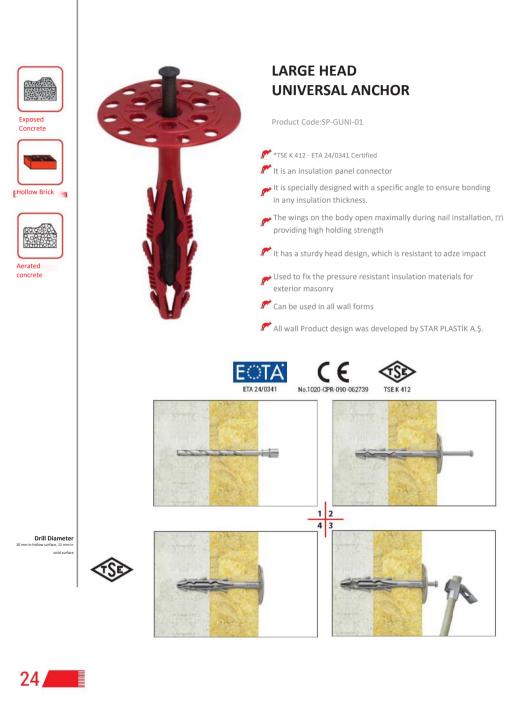
Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel • Aerated Concrete Panel









> PLASTIC NAIL ANCHOR

SPSTAR®

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-GUNI-01-10-01	Colourful	60	8	100	Plastic	500	0.0609	5.65
SP-GUNI-01-12-01	Colourful	60	8	120	Plastic	500	0.0609	6.70
SP-GUNI-01-14-01	Colourful	60	8	140	Plastic	500	0.0656	7.14

Primary Material

Bims
 Hollow Brick
 Aerated Concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel





Aerated

concrete



HIGH ADHERENCE GAS CONCRETE ANCHOR

Product Code: SP-YAGD-01

*TSE K 412 - ETA 24/0341 Certified

// It is an insulation panel connector

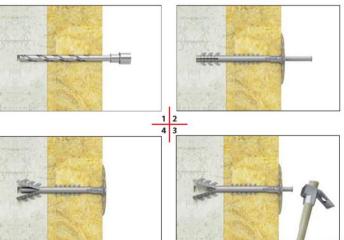
TSE K 412 Certified Ensures easy and swift installation in aerated concrete applications thanks to its special design

P Edgy tearing design shows maximum holding resistance

It has a sturdy head design, which is resistant to adze impact

🎤 The product design was developed by STAR PLASTİK A.Ş.





Drill Diameter Aerated Concrete 10 mm



SPSTAR®

In-Package Anchor Head Anchor Body Anchor Packaging Packaging Product Code Nail Type Colour Diameter (mm) Diameter (mm) Length (mm) Quantity Volume (m3) Weight (kg) SP-YAGD-01-11-01 60 10 110 Plastic 500 0.0609 7.60 Blue SP-YAGD-01-14-01 Blue 60 10 140 Plastic 500 0.0656 8,25

PLASTIC NAIL ANCHOR

• Aerated Concrete

Application Area

Rock Wool
 Glass Wool
 EPS Panel
 XPS Panel
 Aerated Concrete Panel







Product Code	Colour	Anchor Head	Anchor Length	Nail Type	In-Package	Packaging	Packaging
		Diameter (mm)	(mm)	. // .	Quantity	Volume (m ³)	Weight (kg)
SP-GAZC-01-03-01	Transparent	60	30	Steel	1000	0.0609	11.27
SP-GAZC-01-04-01	Transparent	60	40	Steel	1000	0.0609	11.79
SP-GAZC-01-05-01	Transparent	60	50	Steel	1000	0.0656	11.82
SP-GAZC-01-06-01	Transparent	60	60	Steel	1000	0.0656	11.95
SP-GAZC-01-07-01	Transparent	60	70	Steel	1000	0.0796	12.64
SP-GAZC-01-08-01	Transparent	60	80	Steel	1000	0.0796	12.83
SP-GAZC-01-10-01	Transparent	60	100	Steel	1000	0.0796	12.98

Product Code	Product Description				
SP-YKTH-01	Fuel Cell				
SP-GTAB-01	Gas Fired Nail Gun				

GALVANIZED NAIL

SPSTAR®

Basic Material Concrete

Application Area • Curtain Wall Applications • Under Balconies • Garage Ceilings



GLASS WOOL AND ROCK WOOL





Exposed Concrete





Hollow Brick



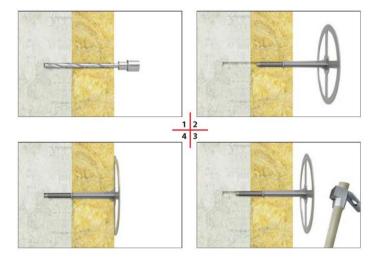
Bims



Aerated concrete

Drill Diameter 7 mm in hollow surface, 8 mm in solid surface







> PLASTIC ANCHOR

> > **Basic Material**

Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • Glass Wool



Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m ³)	Packaging Weight (kg)
SP-GCID-01-05-01	White	60	10	110	Nail-free	500	0.1050	6.20
SP-GCID-01-08-01	White	60	10	140	Nail-free	500	0.1050	7.30

FSP**STAR**®





Solid Brick





Rims



Aerated concrete

Drill Diameter solid surfac



ROCK WOOL ANCHOR UNDER STOPPED CLADDING

Product Code: SP-LEVC-01

It is used in the mounting to the facade of rock wool panels whose density is low and which has a sufficient insulating

It prevents the panel from being crushed and changing insulation property thanks to its locking zone

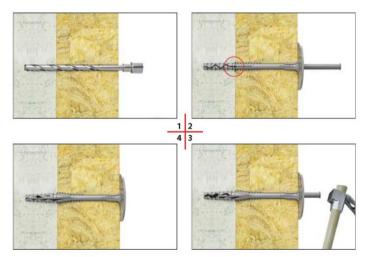
Can be used in all wall forms

It has a sturdy head design, which is resistant to adze

Safe load distribution

The details on its head increase plaster retention

📂 The product design was developed by STAR PLASTİK A.Ş.







STEEL	NAIL
ANCH	OR

Product Code	Board Thickness (cm)	Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-LEVC-01-04-01	4	60	10	100	Steel	500	0.0609	10.51
SP-LEVC-01-05-01	5	60	10	100	Steel	500	0.0609	10.51
SP-LEVC-01-06-01	6	60	10	120	Steel	500	0.0609	11.75
SP-LEVC-01-08-01	8	60	10	120	Steel	500	0.0609	11.75
SP-LEVC-01-10-01	10	60	10	160	Steel	500	0.0656	14.68

PLASTIC
NAIL
ANCHOR
(Black)

Product Code	Board Thickness (cm)	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-LEVS-01-04-01	4	60	10	100	Plastic	500	0.0609	5.50
SP-LEVS-01-05-01	5	60	10	100	Plastic	500	0.0609	5.50
SP-LEVS-01-06-01	6	60	10	120	Plastic	500	0.0609	6.20
SP-LEVS-01-08-01	8	60	10	120	Plastic	500	0.0609	6.20
SP-LEVS-01-10-01	10	60	10	160	Plastic	500	0.0656	7.60

Product Code	Board Thickness (cm)	Anchor Head Diameter	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-LEVS-02-04-01	4	60	10	100	Plastic	500	0.0609	5.50
SP-LEVS-02-05-01	5	60	10	100	Plastic	500	0.0609	5.50
SP-LEVS-02-06-01	6	60	10	120	Plastic	500	0.0609	6.20
SP-LEVS-02-08-01	8	60	10	120	Plastic	500	0.0609	6.20
SP-LEVS-02-10-01	10	60	10	160	Plastic	500	0.0656	7.60

PLASTIC NAIL ANCHOR (Green)

Primary Material • Concrete • Solid Brick • Hollow Brick • Bims • Aerated Concrete

Application Area • Rock Wool • Glass Wool











Hollow Brick



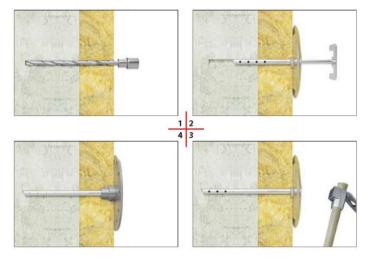




Aerated concrete

Drill Diameter 8 mm in hollow surface, 9 mm in solid surface









METAL ANCHOR

PLASTIC HEADED METAL ANCHOR

Product Code	Material Description	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-MTLD-01-11	Metal-Headed	40	8	110	500	0.0320	7.59
SP-MTLD-01-14	Metal-Headed	40	8	140	500	0.0400	10.00
SP-MTLD-01-17	Metal-Headed	40	8	170	500	0.0550	11.83
SP-MTLD-01-19	Metal-Headed	40	8	190	500	0.0550	15.65

Product Code	Material Description	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-MTLDB-01-11	Plastic Head	90	8	110	500	0.0320	8.50
SP-MTLDB-01-14	Plastic Head	90	8	140	500	0.0400	11.70
SP-MTLDB-01-17	Plastic Head	90	8	170	500	0.0550	12.85
SP-MTLDB-01-19	Plastic Head	90	8	190	500	0.0550	16.20

Product Code	Measurement	In-Package	Packaging	Packaging
	(mm)	Quantity	Volume (m3)	Weight (kg)
SP-MPUL-01-01	Size 90	500	0.0106	10.29

METAL WASHER

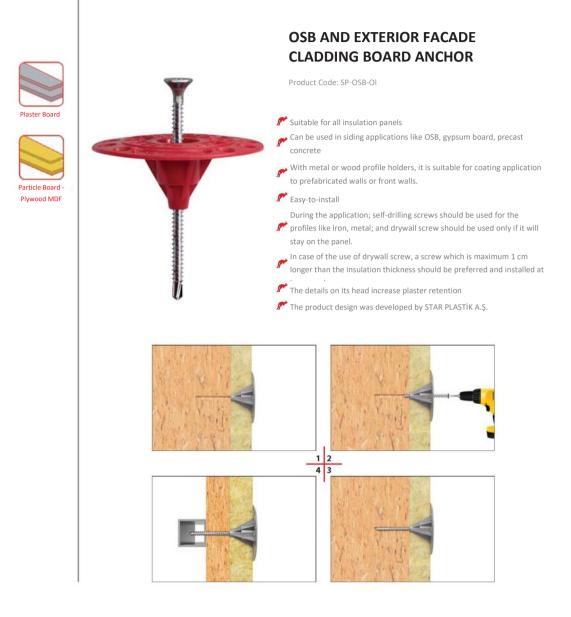
Primary Material • Concrete • Solid Brick • Hollow Brick • Bims • Aerated Concrete

Application Area • Rock Wool • Glass Wool













SCREW-FREE

Primary Material
 Plaster Board
 Particle Board
 Plywood
Metal

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-OSB-01	Red	60	25	Screwless	1000	0.0400	6.29

37





Exposed Concrete



STAR NAIL-FREE CONCRETE ANCHOR

Product Code: SP-STRB-01

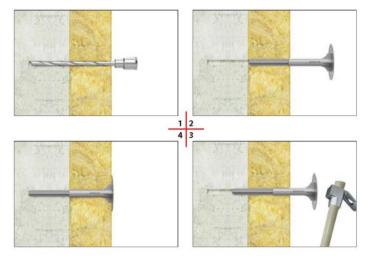
Ø

The optimised geometry of the expansion area provides low depth of embedment and therefore reduces necessary amount

Flexible pins in the plate area adapt to the insulation material and ensure a constant contact pressure

The easy hammer tool makes it possible for a fast assembly process and therefore reduces the workload.

/ Can be used in the floor heating panel applications



Drill Diameter





PLASTIC
ANCHOR

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STRB-01-08-01	Transpare	45	8	80	Nailless	1000	0.0500	5.35
SP-STRB-01-10-01	Transpare nt	45	8	100	Nailless	1000	0.0500	5.95

Basic Material Concrete
 Solid Brick

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel







Exposed Concrete









Bims



Aerated concrete

Drill Diameter



STAR NAILLESS CONCRETE ANCHOR TOOTHED

Product Code: SP-STRB-01

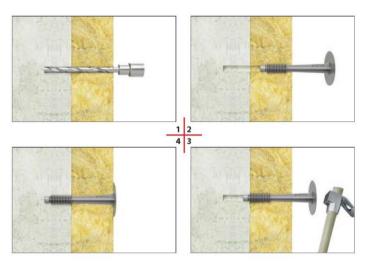
6

The optimised geometry of the expansion area provides low depth of embedment and therefore reduces necessary amount

Flexible pins in the plate area adapt to the insulation material and ensure a constant contact pressure

The easy hammer tool makes it possible for a fast assembly process and therefore reduces the workload.

P Can be used in the floor heating panel applications





SPSTAR®

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STRB-01-05-01	Black	35	8	50	Nailless	1000	0.0150	1.42
SP-STRB-01-07-01	Black	35	8	70	Nailless	1000	0.0150	1.98
SP-STRB-01-09-01	Black	35	8	90	Nailless	1000	0.0250	2.48
SP-STRB-01-11-01	Black	35	8	110	Nailless	1000	0.0250	2.78
SP-STRB-01-13-01	Black	35	8	130	Nailless	1000	0.0325	2.78
SP-STRB-01-15-01	Black	35	8	150	Nailless	1000	0.0325	2.95
SP-STRB-01-17-01	Black	35	8	170	Nailless	1000	0.0650	5.10
SP-STRB-01-19-01	Black	35	8	190	Nailless	1000	0.0650	5.95

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STRB-01-05-02	Yellow	35	8	50	Nailless	1000	0.0150	1.42
SP-STRB-01-07-02	Yellow	35	8	70	Nailless	1000	0.0150	1.98
SP-STRB-01-09-02	Yellow	35	8	90	Nailless	1000	0.0250	2.48
SP-STRB-01-11-02	Yellow	35	8	110	Nailless	1000	0.0250	2.78
SP-STRB-01-13-02	Yellow	35	8	130	Nailless	1000	0.0325	2.78
SP-STRB-01-15-02	Yellow	35	8	150	Nailless	1000	0.0325	2.95
SP-STRB-01-17-02	Yellow	35	8	170	Nailless	1000	0.0650	5.10
SP-STRB-01-19-02	Yellow	35	8	190	Nailless	1000	0.0650	5.95

PLASTIC ANCHOR (BLACK)

PLASTIC ANCHOR (YELLOW)

Primary Material • Concrete • Solid Brick • Hollow Brick • Bims • Aerated concrete

Application Area • Rock Wool • Glass Wool • EPS Panel • XPS Panel







42



PLASTIC NAIL ANCHOR

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-TBSO-01-10-01	Red	60				500	0.0325	
SP-TBSO-01-12-01	Red	60	10	120	Plastic	500	0.0325	5.35
SP-TBSÖ-01-16-01	Red	60				500	0.0940	

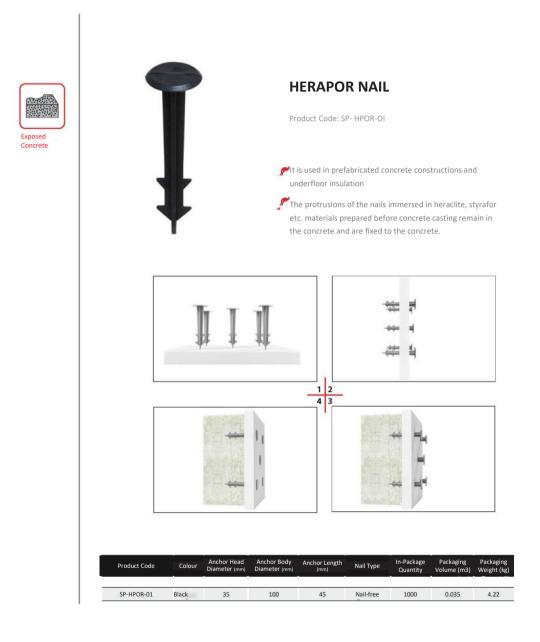
Basic Material

- Concrete
 Solid Brick
- Hollow Brick
 Bims
- Aerated Concrete

Application Area • Thermal Insulation Board • Specially Coated Panel







PROFESSIONAL ANCHORING TECHNOLOGIES



ROCK WOOL ANCHOR WASHER

Product Code: SP-TYDP

Product Code	Colour Body Diameter (mm)		In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
				-	
SP-TYDP-01-09	Yellow	90	1000	0.0106	6.02

Primary Material • Concrete

SP STA

Application Area • Heraclite • Polystyrene etc. Applications







Concrete



Solid Brick





Rims

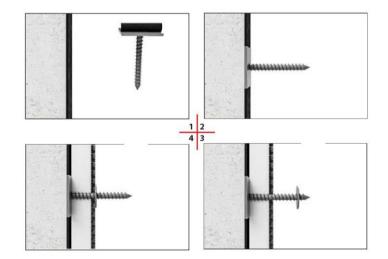


Aerated concrete

PIN Product Code: SP-DJLP-01

DRAINAGE BOARD

- Drainage board pin is specially designed for use in foundation insulation # applications. It secures drainage boards during the installation of waterproofing materials, ensuring proper drainage and protection of the foundation.
- The side of the material adhered to the insulation is prepared with a special tape (bitumen).
- m In this way, the material easily adheres to the bitumen membrane or XPS material and does not come off again.
- Protective materials are easily mounted by sticking the product to the notched and pointed bearing zone.
- The drainage bolt attached to the waterproofing must be plastic, metal is not used.
- While the base is filled, the load mounted leads to the puncturing of the insulation material of the metal material.
- After all the application is finished, the application would have been done for nothing due to these holes. The surface receives water from these regions.







Product Code	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-DJLP-01-06-01	60	Bitumen	1000	0.0321	3.75
SP-DJLP-01-08-01	80	Bitumen	1000	0.0321	4.50







Exposed Concrete







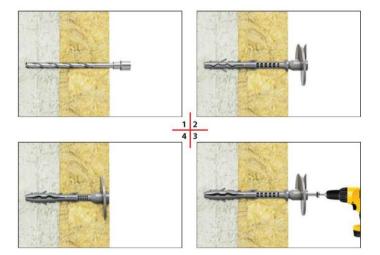
Bims



Aerated concrete



- New special design
- 🎤 It provides 100% solution for the insulation applications
- 🃂 It is mounted into the insulation panel thanks to its special design
- / Mechanical nails provide maximum adhesion
- It reduces the plastering cost
- Suitable for all wall forms
- The product design was developed by STAR PLASTIK A.Ş.



Drill Diameter



FSPSTAR®

SCREWE D

Drimory	Matorial
Primary	Material

Concrete
 Solid Brick
 Hollow Brick
 Bims
 Aerated Concrete

Application Area • Rock Wool • EPS

Product Code	Colour	Anchor Head Diameter (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-GHST-01-12-01	Grey	60	8	115	Screw	500	0.0656	15.13
SP-GHST-01-14-01	Grey	60	8	135	Screw	500	0.0796	16.15
SP-GHST-01-16-01	Grey	60	8	155	Screw	500	0.0796	17.20

PROFESSIONAL ANCHORING TECHNOLOGIES





Exposed Concrete





Hollow Brick







Aerated concrete

Drill Diameter 10 mm in hollow surface, 11 mm in solid surface



HEAVY DUTY ANCHOR

Product Code: SP-AYD-01

- 🎤 Special double opening tearing design
- Easy-to-install

Special body structure with 6 notches,

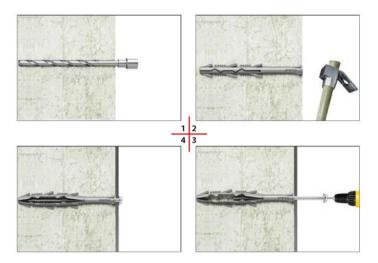
🎢 Wings open when the screw is tightened

It has high load capacity for aerated concrete, exposed concrete, hollow brick, solid brick and bims surfaces

Safe carriage in air conditioner, radiator, sink etc. connections

Suitable for different applications varying from curtain wall anchoring to woodworking montage

The product design was developed by STAR PLASTIK A.Ş.





Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-AYD-01-08-01	Grey	10	80	Screw-free	1000	0.0360	4.30
SP-AYD-01-10-01	Grey	10	100	Screwless	1000	0.0360	4.64
SP-AYD-01-12-01	Grey	10	120	Screwless	1000	0.0360	5.20
SP-AYD-01-14-01	Grey	10	140	Screwless	1000	0.0450	5.91
SP-AYD-01-16-01	Grey	10	160	Screwless	1000	0.0450	6.50

Primary Material • A, B, C, D, E Classes • Concrete • Solid Brick • Hollow Brick • Bims • Aerated Concrete

SPSTAR®

Application Area • Electrical Wiring • Mechanical Wiring • Dropped Floor • Support Systems • Shelves • Curtains • Lamps







Exposed Concrete





Hollow Brick



Bims



Aerated concrete

Drill Diameter 8 mm in hollow surface, 9 mm in solid surface



HOLLOW BRICK ANCHOR

Product Code: SP-BTD-01

Special double opening tearing design

Easy-to-install

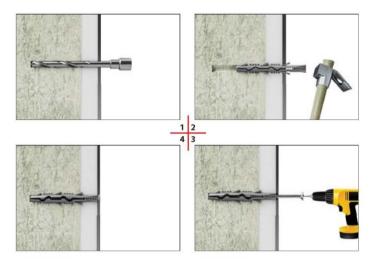
Special body structure with 6 tooth

Wings open when the screw is tightened

🎤 Safe holding on wide surface thanks to long tearing

Can be used in fixing window frames and door frames, subbasement profile fixing and jamb applications thanks to its special tooth design

The product design was developed by STAR PLASTIK A.Ş.





Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-BTD-00-06-01	Grey	8	60	Screwless	1000	0.014	1.86
SP-BTD-00-08-01	Grey	8	80	Screw-free	1000	0.025	2.71
SP-BTD-00-10-01	Grey	8	100	Screwless	1000	0.025	3.39

Primary Material • A, B, C, D, E Classes • Concrete • Solid Brick • Hollow Brick • Bims • Aerated Concrete

SPSTAR

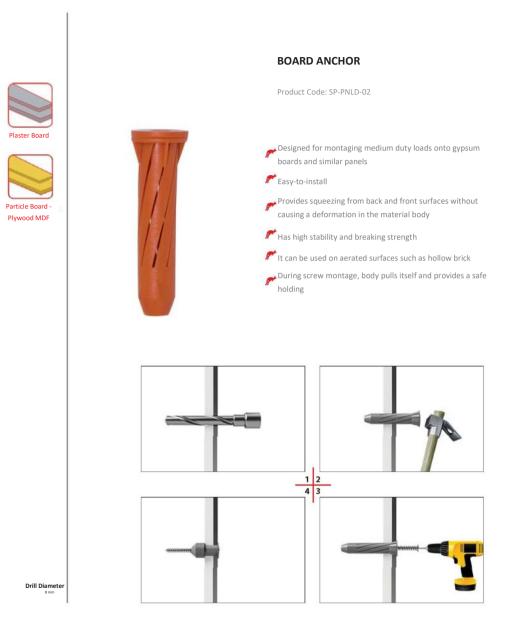
B

- Application Area Electrical Wiring Mechanical Wiring Dropped Floor Support Systems Shelves Curtains Lamps













NYLON (PA6)

Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-PNLD-02-08-01	Colourful	8	50	Screwless	1200	0.067	12.21

Primary Material • Plaster Board • Particle Board • Plywood • Hollow Wall and Ceiling

Application Area • Wall Protection Tape • Shelves • Hangers • Curtain



PROFESSIONAL ANCHORING TECHNOLOGIES





56



Diameter (mm)

Grey

Product Code

SP-ALLR-00-04-01

Nail Type	Quantity	Volume (m3)	Weight (kg)	SCREW-
Screwless	10,000	0.067	11.455	FREE
Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)	SCREWED
Washer Head	1600	0.054	12	
Screw.				Basic Material • A, B, C, D, E Classes • Solic Brick • Hollow Brick • Bins • Aerated Concrete • Plater Board

Packaging Weight (kg)

Packaging

In-Package

Nail Type

- rete ster Board

- Application Area Facade Elements Electrical Wiring Mechanical Wiring Dropped Floor Support Systems Shelves Curtains Lamps

57

Product Code	Colour	Screw (mm)	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-ALLV-00-04-01	Grey	22*45	8	40	Washer Head	1600	0.054	12

Anchor Length

40

Anchor Body Diameter (mm)

8

Apply with 8 mm Drill Diameter

PROFESSIONAL ANCHORING TECHNOLOGIES





Exposed Concrete





Hollow Brick







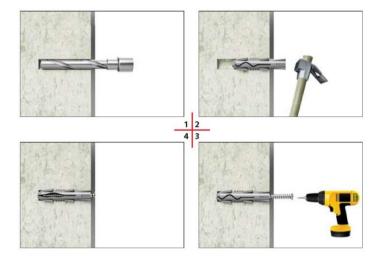
Aerated concrete



STANDARD ANCHOR

Product Code: SP-STAN-01







Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STAN-00-03-01	Grey	6	30	Screwless	4000	0.067	3.70
SP-STAN-00-04-01	Grey	8	40	Screwless	4000	0.067	6.25
SP-STAN-00-05-01	Grey	10	50	Screwless	4000	0.067	7.66
SP-STAN-00-06-01	Grey	12	60	Screwless	4000	0.090	14.72

Primary Material • A, B, C, D, E Classes • Concrete • Solid Brick • Hollow Brick • Bims • Aerated Concrete

SPSTAR

G

- Application Area Electrical Wiring Mechanical Wiring Dropped Floor Support Systems Shelves Curtains Lamps







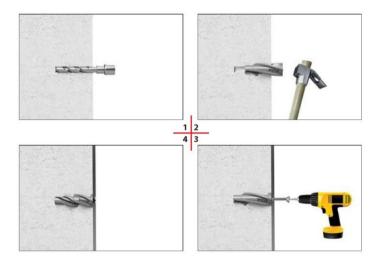
Product Code: SP-BIGB-01

Produced for aerated concrete

Thanks to its spiral-shaped, inverted structure, it achieves a high conveyance by making suitable pressure distribution

F It has the property of holding the twice the hole diameter

F It does not crack or break while driven in









Product Code	Colour	Hole Diameter Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-BIGB-01-08-01	Transparent	8	50	Screwless	5000	0.0910	15.50
SP-BIGB-01-10-01	Transparent	10	53	Screwless	4000	0.0910	15.75

Primary Material Aerated Concrete

SPSTAR

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- Application Area Electrical Wiring Mechanical Wiring Dropped Floor Support Systems Shelves Curtains Lamps







Plaster Board



Particle Board -Plywood MDF



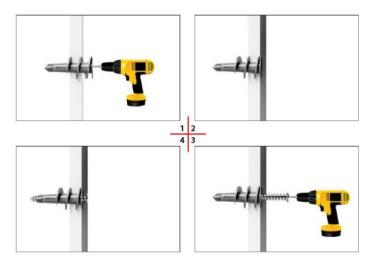
TURBOLET GYPSUM BOARD WALL FIXING

Product Code: SP-TAD-02

pr Can be used on gypsum boards and similar surfaces

Easy-to-install

Body structure of the material provides a mechanical





PROFESSIONAL - ANCHORING TECHNOLOGIES

Product Code	Colour	Body Type	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-TAD-02-01	Transparent	Plastic	30	Screwless	10,000	0.067	13.21

Primary Material • Plaster Board

SPSTAR

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Application Area • Lamps • Bathroom Accessories • Wireways • Curtains • Shelves



WINGED PLASTER BOARD





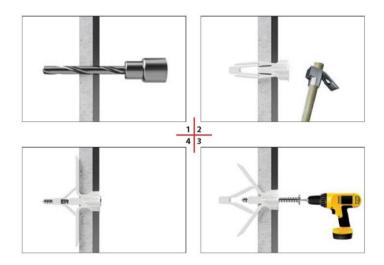
Plaster Board



Particle Board -Plywood MDF



ANCHOR







Product Code	Colour	Drill Diameter (mm)	Anchor Head Diameter (mm)	Anchor Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-KALD-01-02-01	Transparen	10	10	35	5000	0.0950	10.70
SP-KALD-01-03-01	Transparen t	10	10	40	5000	0.0950	10.91

Primary Material Plaster Board

SPSTAR

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Application Area • Lamps • Bathroom Accessories • Wireways • Curtains • Shelves





HOLLOW WALL ANCHOR

Product Code: SP-TBD-01

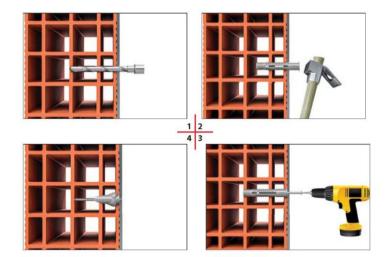
High holding thanks to the wings opening to 4 different sides



High quality nylon structure



Top wings preventing rotation





Exposed Concrete





Hollow Brick



Bims



Aerated concrete



Plaster Board



Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	Nail Type	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-TBD-01-04-01	Grey	8	40	Screwless	4000	0.0840	8.50
SP-TBD-01-05-01	Grey	10	50	Screwless	4000	0.0840	9.84
SP-TBD-01-07-01	Grey	12	70	Screwless	4000	0.0905	14.50

SPSTAR

6

- Primary Material Concrete Natural Stone + Hollow Brick Solid Brick Bims Asphalt Plaster Board Acrated Concrete

- Application Area Furniture Shelf Painting Lamp Electrical Equipment Bathroom Accessories All Kinds of Light Load Mounting



PROFESSIONAL ANCHORING TECHNOLOGIES











HOIIOW Brick



Bims



Aerated concrete



Plaster Board

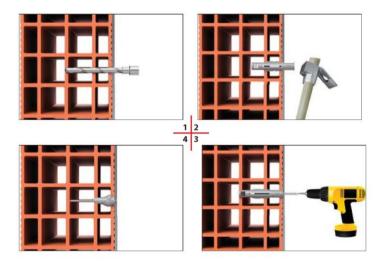




ROCKET

Top wings preventing rotation

F Excellent fixing





	Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
Ī	SP-RKT-01-05-01	Grey	8	50	4000	0.0670	7.84
	SP-RKT-01-06-01	Grey	10	60	4000	0.0670	9.87

Primary Material • Concrete • Natural Stone • Hollow Brick • Solid Brick • Bims • Asphalt • Plaster Board • Aerated Concrete

> SPSTAR

- Application Area Furniture Shelf Painting Lamp Electrical Equipment Bathroom Accessories All Kinds of Light Load Mounting







EURO STANDARD ANCHOR

Product Code: SP-STDE





Exposed Concrete





Hollow Brick



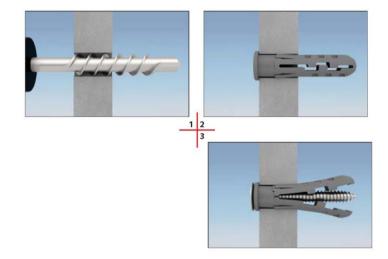
Bims



Aerated concrete



Plaster Board





Drill Diameter



Product Code	Colour	Screw Diam (mm)	eter Anchor Diamete			In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)	SCREW-
SP-STDE-00-04-01	Grey		8		40	10000	0.0670	11.90	FREE
Product Code	Colour	Screw (mm)	Anchor Body	Anchor Length	Nail Type	In-Package	Packaging Volume (m3)	Packaging	
			Diameter (mm)	(mm) -		Quantity	volume (ms)	Weight (kg)	SCREWED
sp-stdev-00-04-01	Grey m Drill D	22*45	8	(mm) 40	Washer Head		0.054	Weight (kg)	SCREWED
		22*45							SCREWED
		22*45							SCREWED



PROFESSIONAL ANCHORING TECHNOLOGIES





Exposed Concrete





Hollow Brick







Aerated concrete



Plaster Board

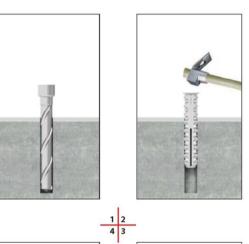
Drill Diameter

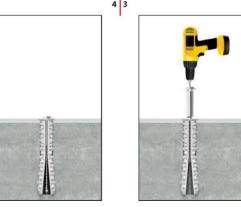






DELINATOR









SCREW-FREE

	Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
2	SP-DLNT-00-09-01	Black	16	90	500	0.0930	5.55
	SP-DLNT-01-09-01	Grey	16	90	500	0.0930	5.85

- Primary Material Concrete Natural Stone Hollow Brick Solid Brick Bims Asphalt Plaster Board Acrated Concrete

- Application Area Furniture Shelf Painting Lamp Electrical Equipment Bathroom Accessories All Kinds of Light Load Mounting







Exposed Concrete













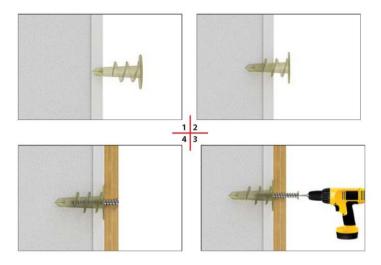
Aerated concrete



Plaster Board



Product Code	Colour	Anchor Body Diameter (mm)	Anchor Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-YUMD-01-01	Transpar	16	90	4000	0.0670	12.21







SP STAR LEVEL DETERMINATION ELEMENT

Product Code:SP-STEL-01-01

📂 Flexible Structure

Top wings preventing rotation

Excellent fixing

Product Code	Colour	Product Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STEL-01-01	White	1.0	3000	0.091	9.33
SP-STEL-01-02	White	1.5	3000	0.091	9.40
SP-STEL-01-03	White	2.0	3000	0.091	9.40

Product Code	Colour	Product Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STEL-00-01	Eco	1.0	3000	0.091	9.33
SP-STEL-00-02	Eco	1.5	3000	0.091	9.40
SP-STEL-00-03	Eco	2.0	3000	0.091	9.40

SPSTAR





Product Code: SP-STAK-01-01



Product Code	Colour	Product Length (mm)	In-Package Quantity	Packaging Volume (m3)	Packaging Weight (kg)
SP-STAK-00-01	Black	9.0	2000	0.084	13.67
SP-STAK-01-01	Orange	9.0	2000	0.084	13.67





PRODUCT LOADING DETAILS

SPECO LARGE HEAD ANCHOR

STAR LARGE HEAD ANCHOR

EURO MECHANICAL TOOTHED ANCHOR

LENGTH	PALLET	QUANTITY	LENGTH	PALLET	QUANTITY	LENGTH	PALLET	QUANTITY
6	50 Parcels	25,000	6	48 Parcels	24,000	9.5	30 Parcels	15,000
8	50 Parcels	25,000	8	28 Parcels	14,000	11.5	30 Parcels	15,000
10	50 Parcels	25,000	10	28 Parcels	14,000	13.5	28 Parcels	14,000
12	42 Parcels	21,000	12	28 Parcels	14,000	15.5	28 Parcels	14,000
14	36 Parcels	18,000	14	28 Parcels	14,000	17.5	20 Parcels	10,000
16	32 Parcels	16,000	16	20 Parcels	10,000	19.5	20 Parcels	10,000
18	26 Parcels	13,000	18	20 Parcels	10,000			
20	26 Parcels	13,000	20	20 Parcels	10,000			

EURO ROCK WOOL ANCHOR

LENGTH	PALLET	QUANTITY
11.5	16 Parcels	8,000
13.5	16 Parcels	8,000
15.5	16 Parcels	8,000

ECO STEEL NAIL ANCHOR

LENGTH	PALLET	QUANTITY
9.5	50 Parcels	25,000
11.5	45 Parcels	22,500
13.5	38 Parcels	19,000
15.5	36 Parcels	18,000
17.5	20 Parcels	10,000
19.5	20 Parcels	10,000

GAS FIRED ANCHOR

LENGTH	PALLET	QUANTITY
3	20 Parcels	20,000
4	20 Parcels	20,000
5	20 Parcels	20,000
6	20 Parcels	20,000
7	20 Parcels	20,000
8	20 Parcels	20,000
9	20 Parcels	20,000

EURO GRANDFIIY STEEL NAIL ANCHOR

LENGTH	PALLET	QUANTITY
20	30 Parcels	6,000
22	30 Parcels	6,000
24	30 Parcels	6,000
26	30 Parcels	6,000
28	30 Parcels	6,000
30	30 Parcels	6,000

EURO GRANDFILY PLASTIC NAIL ANCHOR

LENGTH	PALLET	QUANTITY
20	36 Parcels	7,200
22	36 Parcels	7,200
24	36 Parcels	7,200







® TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p. Technical and Test Institute for Construction Prague, SOE

Akreditované laboratoře, Autorizovaná osoba, Oznámený subjekt, Subjekt pro technické posuzování, Certifikační orgány, Inspekini orgán / Accredited Laboratories, Authorized Body, Notlified Body, Technical Assessment Body, Certification Bodies, Inspecinol Body - Prosecká 811768, Prosek, 1900 OPraha 9, Zorekh Republic

Notified Body 1020

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1020 - CPR - 090-062735

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Q60*8*95, 115, 135, 155, 175, 195 mm SP STAR STEEL NAIL ANCHOR

Plastic anchors for fixing of external thermal insulation composite systems with rendering

placed on the market under the name or trade mark of

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SAN. Ve TİC. A.Ş.

ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey

and produced in the manufacturing plant

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in

ETA 24/0340, issued on 03/06/2024

and

EAD 330196-01-0604

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 12th June 2024 and will remain valid as long as neither the ETA, the EAD, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.



Martin Pešek Deputy manager of the Notified Body

The stamp of the Notified Body 1020

Prague, 12th June 2024







TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p. Technical and Test Institute for Construction Prague, SOE

Akreditované laboratoře, Autorizovaná osoba, Oznámený subjekt, Subjekt pro technické posuzování, Certifikační orgány, Inspekční orgán / Accredited Laboratories, Authorized Body, Notlified Body, Technical Assessment Body, Certification Bodies, Inspection Body - Proseká Billy 1768, prosek, 1900 09 rnah a 9, Zeche Republic

Notified Body 1020

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1020 - CPR - 090-062737

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Q60*10*200, 220, 240, 260, 280, 300 mm SP STAR STEEL NAIL ANCHOR

Plastic anchors for fixing of external thermal insulation composite systems with rendering

placed on the market under the name or trade mark of

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey

and produced in the manufacturing plant

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in

ETA 24/0342, issued on 03/06/2024

and

EAD 330196-01-0604

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 12th June 2024 and will remain valid as long as neither the ETA, the EAD, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.



15

The stamp of the Notified Body 1020 Prague, 12th June 2024

Martin Pešek Deputy manager of the Notified Body





TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p. Technical and Test Institute for Construction Prague, SOE

Akreditované laboratole, Autorizovaná osoba, Oznámený subjekt, Subjekt pro technické posuzování, Certifikační orgány, Inspektní orgán / Accredited Laboratories, Authorized Body, Notlifed Body, Technical Assessment Body, Certification Bodies, Inspection Body - Prosecká 811768, Prosek, 1900 OPraha 9, Zeckeh Republic

Notified Body 1020

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1020 - CPR - 090-062739

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

> Q60*10*100, 120, 140, 160, 180, 200 mm SP STAR PLASTIC NAİL ANCHOR

Plastic anchors for fixing of external thermal insulation composite systems with rendering

placed on the market under the name or trade mark of

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey

and produced in the manufacturing plant

STAR PLASTIK YAPI ELEMANLARI İZOLASYON MALZEMELERİ

SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in

ETA 24/0341, issued on 03/06/2024

and

EAD 330196-01-0604

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 12th June 2024 and will remain valid as long as neither the ETA, the EAD, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.



The stamp of the Notified Body 1020 Prague, 12th June 2024

Martin Pešek Deputy manager of the Notified Body

80









European Technical Assessment

ETA 24/0340 of 03/06/2024

Technical Assessment Body issuing the E for Construction Prague	TA: Technical and Test Institute
Trade name of the construction product	Q60*8*95, 115, 135, 155, 175, 195 mm SP STAR STEEL NAIL ANCHOR
Product family to which the construction product belongs	Plastic anchors for fixing of external thermal insulation composite systems with rendering
Manufacturer	STAR PLASTİK YAPI ELEMANLARI İZOLASYON, MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey
Manufacturing plant(s)	STAR PLASTİK YAPI ELEMANLARI İZOLASYON, MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey
This European Technical Assessment contains	9 pages including 7 Annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	EAD 330196-01-0604

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European Technical Assessment

ETA 24/0341 of 03/06/2024

Technical Assessment Body issuing the E for Construction Prague	TA: Technical and Test Institute
Trade name of the construction product	Q60*10*100, 120, 140, 160, 180, 200 mm SP STAR PLASTIC NAİL ANCHOR
Product family to which the construction product belongs	Plastic anchors for fixing of external thermal insulation composite systems with rendering
Manufacturer	STAR PLASTİK YAPI ELEMANLARI İZOLASYON, MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey
Manufacturing plant(s)	STAR PLASTİK YAPI ELEMANLARI İZOLASYON, MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey
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ETA 24/0341 of 03/06/2024 - Page 1 of 9







for Construction Prague Prosecká 811/76a 190 00 Prague Czech Republic eota@tzus.cz * * * * brogened * * arcituges * * arcituges * Biogeneration (R) * to rest (2013) * * * *



European Technical Assessment

ETA 24/0342 of 03/06/2024

Technical Assessment Body issuing the E for Construction Prague	TA: Technical and Test Institute
Trade name of the construction product	Q60*10*200, 220, 240, 260, 280, 300 mm SP STAR STEEL NAIL ANCHOR
Product family to which the construction product belongs	Plastic anchors for fixing of external thermal insulation composite systems with rendering
Manufacturer	STAR PLASTİK YAPI ELEMANLARI İZOLASYON, MALZEMELERİ SAN. VƏ TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey
Manufacturing plant(s)	STAR PLASTİK YAPI ELEMANLARI İZOLASYON, MALZEMELERİ SAN. Ve TİC. A.Ş. ORTAKÖY MERKEZ MAH.DUMLUPINAR CADDE NO:44 SİLİVRİ, İstanbul, Turkey
This European Technical Assessment contains	9 pages including 7 Annexes which form an integral part of this assessment.
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ETA 24/0342 of 03/06/2024 - Page 1 of 9

090-062080





0	Deceece	Decepted	0					
9	DECLARATION	OF PERFORMANCE	9					
9	According to EU	305/2011, Annex V	9					
9	(Performans Beyanı, E	EU 305/2011, Ek 5'e göre)	9					
9			9					
9		NO: 1	9					
9			9					
9	1. Identification code of the product type /	SP Star Steel Nail Anchor (95-115-135-155- 195mm), anchor diameter 8mm, plate diameter 60mm	9					
9	Ūrün tipi kimlik kodu:	SP Star Çelik Çivili Dübel (95-115-135-155-175- 195mm), gövde çapı 8 mm, başlık çapı 60 mm	9					
99	2. Intended use or uses of the construction product, in accordance with the applicable	Steel nailed-in anchors for fixing of external thermal insulation composite systems with rendering in Concrete, brick, aerated concrete, and lightweight	9					
٥	harmonised technical specification, as foreseen by the manufacturer/ Yapı malzemesinin ilgili uyumlaştırılmış teknik	concrete block Beton, tuğla, gazbeton ve bims yüzeyde dış cephe	٥					
6	şartnamesine göre İmalatçı tarafından öngörülen kullanım amacı veya amaçları	sistemlerinin sabitlenmesinde kullanılan çelik çivili dübeller.	9					
9			9					
9	3. Name and address of the manufacturer/	STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SANAYİ VE TİC. A.Ş.	9					
9	3. Name and address of the manufacturer/ Üretici Adı ve Adresi	Ortaköy Merkez Mahallesi Dumlupınar Caddesi No:44 SİLİVRİ / İSTANBUL						
9			9					
9	4. Name and address of the authorized representative / Yetkili Kişi Adı ve Adresi:		9					
9	5. System or systems of assessment and		9					
90	verification of constancy of performance of the construction product as set out in Annex V / Yapı malzemesinin performansının	System2+	9					
	değişmezliğinin değerlendirilmesi ve doğrulanması sistem veya sistemleri: (Bu Yönetmelik Ek V de		5					
	belirtilen.) :	ETA 24/0340	_					
		TZUS s.p NB 1020 performed Factory Production Control (FPC) under system2+ and issued certificate	9					
۳ ۵		of consistency of performance EAD 330196-01-0604 and evaluation report No: 330196-01-0604	5					
9	6a. Harmonized Standard / Harmonized Standard	Uyumlaştırılmış bir standart kapsamında olan bir yapı malzemesine ilişkin performans beyanında:	9					
G	Notified body/ies/ Onaylanmış Kuruluş(lar)	1020 Nolu AB Onaylı Kuruluşu TZUS tarafından Sistem2+ kapsamında Fabrika Üretim Kontrol (FÜK)	9					
G		denetimi uygulanarak EAD 330196-01-0604 no.lu performansun değişmezliği belgesi ile 330196-01-	9					
9		0604no.lu değerlendirme raporu düzenlenmiştir.	9					
9			9					
0		Delees						



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Page	7 of 11	of Evaluation Report of ETA 24/draft issued on dd/mm/2024										
	Tablo	5.1 Q60*8 SP STAR STEEL NAIL ANCHOR										
1		1		1	NIG	WN Servel	3 (N 5mm)	N 'RA	_			
	Pos.	Material/test		n	[kN]	[%]	[mm]	[kN]	0. reg	a(N %u.m)	a N 'RA	alang
	1a	Concrete C20/25		5	0,79	5,58	3,28	0,64				
	1b	Concrete C50/60		5	0,80	4,80	2,76	0,67				
	1c	Solid clay bricks		10		2,88	4,84	0,66				
	1d	Vertical perforated clay brick		10		5,19	2,38	0,39				
		Lightweight concrete block (LAC)		10	0,66	4,36	6,13	0,59				
	2a	Concrete C20/25		5	0,74	6,80	2,48	0,57	≥ 0,9	0,94	0,89	0,99
	2d	Vertical perforated clay brick		5	0,48	7,06	3,15	0,36	≥ 0,9	1,07	1)	1
		Lightweight concrete block (LAC)		5	0,67	4,71	5,90	0,58	≥ 0,9	1.02	1)	1
		the second second second second second second second second second second second second second second second se	9,20 mm	5	0,82	4,34	2,90	0,70	≥ 1,0	1,04	1,09	
	3a	Functioning, depending on the diameter of drill bit (C20/25):	9.40 mm	5	0,75	4,90	3.67	0.63	≥ 0.8	0.95	0.98	1
			9,20 mm	5	0,65	6,15	6,12	0.51	≥ 1,0	0,98	1)	
	3e	Functioning, depending on the diameter of drill bit (LAC):	9,40 mm	5	0.66	5.63	6.24	0.54	20.8	1	1)	0,98
- 1	-		0*C	5	0.95	5,57	3,62	0,77	≥ 1,0	1,20	1,20	
	5a	Functioning, effect of temperature (C20/25):	40°C	5	0.73	5.43	1,81	0.59	≥ 0.8	0,92	0,92	1
	_		40 C	5	0,73	4,91	4,75	0,59	≥ 1,0	1,29	1)	
	5e	Functioning, effect of temperature (LAC):	40°C	5						0,76	1)	0,95
	0	Enderstand and the state of the	40-0	-	0,50	4,17	6,49	0,43	≥ 0,8			0.00
	6a	Functioning under repeated loads (C20/25)		3	0,73	-		+	≥ 1,0	0,92		0,92
		Functioning under repeated loads (LAC)					-	-	≥ 1,0			
		Functioning, Relaxation 500 h (C20/25)		5	0,78	5,78	2,36	0,62	≥ 1,0	0,99	0,97	0,97
		Functioning, Relaxation 500 h (LAC)		5	0,65	4,73	5,65	0,55	≥ 1,0	0,98	1)	0,98
	0.0	not applicable, since number of tests is different and the coeffic	ient of variatio	n is v	v ≤ 15%	(according	to EAD 33	0196-01	-0604)			
gner	for a	and on behalf of the manufacturer by										
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	and	Function - İsim Ve Görevi :										
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ynat	and a	- 11120										





0	Deceeeee	Decepted	0
5	DECLARATION	OF PERFORMANCE	9
9	According to EU	305/2011, Annex V	9
9		EU 305/2011, Ek 5'e göre)	9
5			9
9		NO: 2	9
9			G
5	1. Identification code of the product type /	SP Star Steel Nail Anchor (200-220-240-260-280- 300mm), anchor diameter 10 mm, plate diameter	6
9	Ürün tipi kimlik kodu:	60mm SP Star Çelik Çivili Dübel (200-220-240-260-280- 300mm)., gövde çapı 10 mm, başlık çapı 60 mm	9
9	2. Intended use or uses of the construction	Steel nailed-in anchors for fixing of external thermal insulation composite systems with rendering in	9
9	product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer/ Yapi	Concrete, brick, aerated concrete, and lightweight concrete block	9
5	malzemesinin ilgili uyumlaştırılmış teknik şartnamesine göre imalatçı tarafından öngörülen	Beton, tuğla, gazbeton ve bims yüzeyde dış cephe sistemlerinin sabitlenmesinde kullanılan çelik çivili	9
9	kullanım amacı veya amaçları	dübeller.	9
9		STAR PLASTİK YAPI ELEMANLARI İZOLASYON	9
9	3. Name and address of the manufacturer/ Üretici Adı ve Adresi	MALZEMELERİ SANAYİ VE TİC. A.Ş. Ortaköy Merkez Mahallesi Dumlupınar Caddesi No:44	90
9		SÍLÍVRÍ / ÍSTANBUL	9
9	4. Name and address of the authorized		þ
5	representative / Yetkili Kişi Adı ve Adresi:		9
	5. System or systems of assessment and		9
9	verification of constancy of performance of the construction product as set out in Annex V / Yapı malzemesinin performansının	System2+	9
9	değişmezliğinin değerlendirilmesi ve doğrulanması sistem veya sistemleri: (Bu Yönetmelik Ek V de		þ
9	belirtilen.) :	ETA 24/0342	9
9		TZUS s.p NB 1020 performed Factory Production Control (FPC) under system2+ and issued certificate	90
9		of consistency of performance EAD-3301196-01- 0604 and evaluation report No: 3301196-01-0604	90
5	6a. Harmonized Standard / Harmonized Standard	Uyumlaştırılmış bir standart kapsamında olan bir yapı	9
9	Notified body/ies/ Onaylanmış Kuruluş(lar)	malzemesine ilişkin performans beyanında: 1020 Nolu AB Onaylı Kuruluşu TZUS tarafından	9
5		Sistem2+ kapsamında Fabrika Üretim Kontrol (FÜK) denetimi uygulanarak EAD-3301196-01-0604 no.lu	9
9		performansın değişmezliği belgesi ile 3301196-01-0604	9
6		no.lu değerlendirme raporu düzenlenmiştir.	9
5			9
0	rererere	rererere	0

PROFESSIONAL ANCHORING TECHNOLOGIES



Page 7 of 11 of Evaluation Report of ETA 244traft issued on damm/2024 Table 5.1 Q60*10 SP STAR STEEL NAIL ANCHOR <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Materialitest</u> <u>No. Material performate disp brick</u> <u>No. Material performate disp brick <u>No. Material performate disp brick</u> <u>No. Material performate disp brick <u>No. Material performate disp brick <u>No. Material performate disp brick <u>No. Material performate disp brick <u>No. Material performate disp brick</u> <u>Solutionus</u> <u>Auctionning, depending on the diameter of drill bit (C2025): <u>No. 71 5, 19 0, 020 0, 08 2, 10 1, 02 0, 01 1 <u>No. 72 2, 25 6, 96 0, 60 2, 10, 10, 01 1 <u>No. 10, 00 1, 11, 61 0, 020 nm 5 0, 71 0, 51 0, 03 0, 73 1, 01, 02 0, 13 0, 07 0, 030 <u>Solutionus</u>, effect of temperature (C2025): <u>No. 72 0, 72 0, 52 2, 25 6, 96 0, 60 0, 60 0, 75 0, 07 0, 030 <u>Solutionus</u>, effect of temperature (LAC): <u>No. 20 0, 73 0, 73 0, 030 0,</u></u></u></u></u></u></u></u></u></u></u>	D	P	rererererere	ele	חום	ale		DD	D			a r		
Table 5.1 Q0010 SP STAR STEEL NAIL ANCHOR Pos Material/test n N Max VN Max A X Max	Page	7 cf 1	of Evaluation Report of ETA 24/draft issued on dr/mm/2024											
Pos. Materialhest n N max														
1a Concrete C2025 5 0.84 4.89 8.35 0.70	I	Pos.	Material/test		n	N %u,m [kN]	v(N %u,m)			CL reg	a(N 'Rum)	α N 'R.K	alang	
1c Solid clay bricks 10 0.73 2.77 8,80 0.69	1	1a	Concrete C20/25		5	0.84	4,89	8,35	0,70					6
1c Solid clay bricks 10 0,75 2,77 8,80 0,69	1	1b	Concrete C50/60		5	0,85		7,71	0,72					L
Part Inductioning, Relaxation 500 in (Calce) 3 0.00 2.01 2.10 1.00 1.10 Terr Functioning, Relaxation 500 in (LAC) 5 0.70 3.63 2.19 0.81 2.10 1.00 1.10	1	1c	Solid clay bricks		10	0,75	2,77	8,80	0,69					
Part Inductioning, Relaxation 500 in (Calce) 3 0.00 2.01 2.10 1.00 1.10 Terr Functioning, Relaxation 500 in (LAC) 5 0.70 3.63 2.19 0.81 2.10 1.00 1.10	1	1d											1	
Total Functioning, Relaxation 500 in (22020) 0 0 0.01 2.10 1.00 1.10 1.10 Terr Functioning, Relaxation 500 in (1/2020) 0 0.01 3.01 7.18 0.01 2.10 1.00 1.10					10									Ī
Year Participation Participation Participation Terr Functioning, Relaxation 500 in (LAC) 3 0 0 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 0 1 1 0 1 1 0 0 1 1 0 0 1 0 0 1 0 0 1 0<					5							1,09	1	
3a Functioning, depending on the diameter of drill bit (C20/25): 10,20 mm 5 0.05 0.55 0.06 2.10 1,04 0.99 1 3a Functioning, depending on the diameter of drill bit (C20/25): 10,20 mm 5 0.87 6,08 8,90 0.68 2.10 1,04 0.99 1 3e Functioning, depending on the diameter of drill bit (LAC): 10,40 mm 5 0.72 2.35 9.68 0.66 2.08 1.01 10 1 5a Functioning, effect of temperature (C20/25): 0°C 5 1.08 4.11 7.49 0.93 2.10 1.29 1.33 0.93 5e Functioning, effect of temperature (LAC): 0°C 5 0.68 5.31 7.02 0.52 2.08 0.75 0.74 0.93 5e Functioning, effect of temperature (LAC): 0°C 5 0.83 5.31 0.82 2.10 1.30 10 10 10 2.08 0.67 0.93 2.10 1.30 10 10 10 2.08 0.67 10 9.90 0.90 10<		2d											1	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1	2e	Lightweight concrete block (LAC)		5	0,73	2,54	10,60	0,66	≥0,9	1,03	1)	1	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1	2-	Functioning depending on the dependent of doit his (000.05)	10,20 mm	5	0,87	6,08	8,90	0,69	≥ 1,0	1,04	0,99		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		3a	Functioning, depending on the diameter of dhill bit (C20/25).	10,40 mm	5	0,83	3,19	8,73	0,74	≥0,8	0,99	1,06		
se Punctioning, depending on the diameter of oth bit (LAC): 10,40 mm 5 0,72 2,35 9,68 0,66 $\geq 0,8$ 1,01 10 1 5a Functioning, effect of temperature (C20/25): 0°C 5 1,08 4,11 7,49 0,93 $\geq 1,0$ 1,29 1,33 0,93 5e Functioning, effect of temperature (LAC): 0°C 5 0,98 1,08 0,41 2,08 0,62 $\geq 0,8$ 0,75 0,74 0,93 5e Functioning, effect of temperature (LAC): 0°C 5 0,92 3,38 8,53 0,82 $\geq 1,0$ 1,30 11 0,90 6a Functioning under repeated loads (C20/25) 3 0,87 - - $\geq 1,0$ 1,04 - 1 7a Functioning, Relaxation 500 h (LAC) 3 0,73 - - $\geq 1,0$ 1,04 - 1 7a Functioning, Relaxation 500 h (LAC) 5 0,90 3,01 7,19 0,81 $\geq 1,0$ 1,07 1,16 1 7e Functioning, Relaxation 500 h (LAC)	1		Enderland the second second second second second	10,20 mm	5	0,71	5,19	10,20	0,58	≥ 1,0	1,00	1)		
Sa Functioning, effect of temperature (C20/25): 40° C 5 0.83 5.31 7.02 0.52 ≥ 0.8 0.75 0.74 0.93 5e Functioning, effect of temperature (LAC): 0° C 5 0.92 2.38 8.53 0.62 ≥ 1.0 1.0 0.90 6a Functioning under repeated loads (C20/25) 3 0.87 $ \geq 1.0$ 1.04 ≥ 0.8 0.75 0.90 6a Functioning under repeated loads (C20/25) 3 0.87 $ \geq 1.0$ 1.04 $ 1$ 0.90 1.04 $ 1$ 0.75 0.70 1.6 1 1.08 0.75 1.01 0.90 1.04 $ 1.01$ 1.04 $ 1.01$ 1.01 1.01 1.01 1.07 1.16 1 1.07 1.16 1 1.07 1.16 1 1.01 0.99 10 0.99 10 0.99 10 0.99 10 0.99 10.99 10.99	1	se	Punctioning, depending on the diameter of dhill bit (LAC).	10,40 mm	5	0,72	2,35	9,68	0,66	≥0,8	1,01	1)		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1	-		0°C	5	1.08	4.11	7,49	0.93	≥ 1.0	1.29	1.33		- ł
5e Functioning, effect of temperature (LAC): $0^{+}C$ 5 0.92 2.10 1.30 11 0.92 2.10 1.30 11 0.92 2.10 1.30 11 0.92 2.10 1.30 11 0.90 2.08 0.75 11 0.90 2.08 0.75 11 0.90 0.90 0.91 2.08 0.75 11 0.90 0.90 0.91 2.08 0.75 11 0.90 0.91 2.10 1.30 0.75 11 0.90 0.91 2.10 1.04 $ 1$ 0.91 0.91 0.10 1.61 1.04 $ 1$ 0.75 11 0.77 1.01 1.03 $ 1.01$ 1.03 $ 1.01$ 1.03 $ 1.01$ 1.03 $ 1.04$ 1.01 1.03 1.01 1.03 1.01 1.03 1.01 1.03 1.01 1.03 1.01 1.03 1.01 1.03 1.01 1.03 1.01 1.03		5a	Functioning, effect of temperature (C20/25):	40°C								0,74	0,93	- 1
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1	-		0°C	5	0.92	3.38	8.53			1,30	t)		- 1
Be Functioning under repeated loads (LAC) 3 0.73 - - 2 101 103 - 1 Ta Functioning, Relaxation 500 h (C2O/25) 5 0.90 $3,01$ $7,19$ $0,81$ $\geq 1,0$ $1,07$ $1,16$ 1 Te Functioning, Relaxation 500 h (LAC) 5 0.90 $3,01$ $7,19$ $0,81$ $\geq 1,0$ $1,07$ $1,16$ 1 Te Functioning, Relaxation 500 h (LAC) 5 0.70 $3,63$ $9,42$ $0,61$ $\geq 1,0$ $0,99$ 10 0.99 10.99 10.99 10.99 10.99	1	oe.	Functioning, effect of temperature (LAC):	40°C	5		4,98	11.08	0.44	≥ 0.8	0,75	1)	0,90	
Be Functioning under repeated loads (LAC) 3 0.73 - - \geq 101 103 - 1 7a Functioning, Relaxation 500 h (C20/25) 5 0.90 3,01 7,19 0,81 \geq 10 1,07 1,16 1 7e Functioning, Relaxation 500 h (CAC) 5 0.70 3,63 9,42 0,61 \geq 10 0,99 '''' 0,99 '''' 0,99 '''' 0,99 '''' 0,99 '''' 0,99 '''' 0,99 '''' 0,99 '''' 0,99 ''''' 0,99 ''''' 0,99 ''''' 0,99 '''''''''' 0,99 ''''''''''''''''''''''''''	1	6a	Functioning under repeated loads (C20/25)		3	0.87		-		≥ 1.0	1.04	-	1	
Ta Functioning, Relaxation 500 h (C20/25) 5 0.90 3.01 7.19 0.81 ≥ 1.0 1.07 1.16 1 Te Functioning, Relaxation 500 h (LAC) 5 0.70 3.63 9.42 0.61 ≥ 1.0 0.99 10.99 ** Name And Function - <i>Isim Ve Gårevi</i> : 15% (according to EAD 330196-01-0604)	- 1	6e			3	0.73							1	
Te Functioning, Relaxation 500 h (LAC) 5 0.70 3.63 9.42 0.61 ≥ 1.0 0.99 10 0.99 10 not applicable, since number of tests is different and the coefficient of variation is v ≤ 15% (according to EAD 330196-01-0604) Signed for and on behalf of the manufacturer by Imalater / Imalater adma imzalayan Name And Function - Isim Ve Gorevi : Place And Date Of Issue - Ditzenlemen Yer Ve Tarih :					-		3.01	7 19	0.81			1.16	1	- 1
¹⁹ not applicable, since number of tests is different and the coefficient of variation is v ≤ 15% (according to EAD 330196-01-0604) Signed for and on behalf of the manufacturer by Imalater / Imalater adma imzalayan Name And Function - Isim Ve Görevi : Place And Date Of Issue - Ditzenlenen Yer Ve Tarih :													0.99	
Name And Function - İsim Ve Görevi : Place And Date Of Issue - Düzenlenen Yer Ve Tarih :		ned fo	r and on behalf of the manufacturer by	ient of variation	n is v	/ ≤ 15%	(accordini	g to EAD 33	0196-01	-0604)				
	Signa	ature	- Imza :											l
	a			a) (a) (a	16	5) (5)				3 63	ا الحما ال	ale		





0		Decerece	0					
9	DECLARATION	OF PERFORMANCE	9					
9	According to EU	305/2011, Annex V	9					
9	(Performans Beyanı, E	EU 305/2011, Ek 5'e göre)	9					
9			9					
9		NO: 3	9					
9			9					
9	1. Identification code of the product type /	SP Star Plastic Nail Anchor (100-120-140-160-180- 200mm), anchor diameter 10mm, plate diameter 60mm	9					
9	Ûrün tipi kimlik kodu:	SP Star Plastik Çivili Dübel (100-120-140-160-180- 200mm), gövde çapı 10 mm, başlık çapı 60 mm	9					
9	2. Intended use or uses of the construction	Plastic nailed-in anchors for fixing of external thermal insulation composite systems with	9					
9	product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer/ Yapi	rendering in Concrete, brick, aerated concrete, and lightweight concrete block	9					
55	malzemesinin ilgili uyumlaştırılmış teknik şartnamesine göre imalatçı tarafından öngörülen	Beton, tuğla, gazbeton ve bims yüzeyde dış cephe sistemlerinin sabitlenmesinde kullanılan çelik çivili dübeller.	9					
99	kullanım amacı veya amaçları		5					
G	3. Name and address of the manufacturer/	STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SANAYİ VE TİC. A.S.	9					
G	Üretici Adı ve Adresi	Ortaköy Merkez Mahallesi Dumlupinar Caddesi No:44 SİLİVRİ / İSTANBUL						
G			99					
9	4. Name and address of the authorized representative / Yetkili Kişi Adı ve Adresi:		96					
٥			9					
9	 System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex 	System2+	9					
9	V Yapı malzemesinin performansının değişmezliğinin değerlendirilmesi ve doğrulanması	System2+	9					
9	sistem veya sistemleri: (Bu Yönetmelik Ek V de belirtilen.) :		9					
9		ETA 24/0341 TZUS s.p NB 1020 performed Factory Production	9					
9		Control (FPC) under system2+ and issued certificate of consistency of performance EAD 330196-01-0604	99					
9	6a. Harmonized Standard / Harmonized	and evaluation report No: 330196-01-0604 Uyumlaştırılmış bir standart kapsamında olan bir yapı	9					
9	Standard Notified body/ies/ Onaylanmis Kurulus(lar)	malzemesine ilişkin performans beyanında:	9					
9	Notified body/res/ Onaylanmış Kuruluş(lar) 1020 Nolu AB Onaylı Kuruluşu TZUS Sistem2+ kapsanunda Fabrika Üretim Ka							
9		denetimi uygulanarak EAD 330196-01-0604 no.lu performansın değişmezliği belgesi ile 330196-01- 0604no.lu değerlendirme raporu düzenlenmiştir.	9					
9		oso-no.ni aegerienairme raporu auzentenmiştir.	9					
9			9					
0		Dececece	0					



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] ,													I
		I of Evaluation Report of ETA 24/draft issued on dd/mm/2024											l
	Table	5.1 Q60*10 SP STAR PLASTIC NAIL ANCHOR											L.
	Pos.	Material/test		n	N ¹ Rum [kN]	V(N ¹ R _M ,m) [ⁿ ₀]	ô (N ' _{Ru,m}) [mm]	N 'RA [kN]	α reg	α(N ¹ Rum)	α N 'RA	alang	
	ta	Concrete C20/25		5	1,02	5,59	6,56	0,83					
1	1b	Concrete C50/60		5	1,05	2,70	6,50	0,95					
	1c	Solid clay bricks		10	0,97	4,64	6,59	0,85					1
1	1d	Vertical perforated clay brick		10	0,24	7,64	1,11	0,19					
ส	1e	Lightweight concrete block (LAC)		10	0,74	4,21	6,71	0,66	-				l l
	2a	Concrete C20/25		5	1,00	4,42	7,10	0,85	≥ 0,9	0,98	1,02	1	
สา	2d	Vertical perforated clay brick		5	0,27	7,97	1,13	0,19	≥ 0,9	1,13	1)	1	
	2e	Lightweight concrete block (LAC)		5	0,81	2,61	7,82	0,74	≥ 0,9	1,09	1)	1	
	3a	Functioning, depending on the diameter of drill bit (C20/25):	10,20 mm	5	1,10	5,26	6,81	0,91	≥ 1,0	1,08	1.10	1	
	~	a uncountry, depending on the distribution of drift on (ozarzo).	10,40 mm	5	1,01	1,73	7,29	0,95	≥ 0,8	0,99	1,14		
1	3e	Functioning, depending on the diameter of drill bit (LAC):	10,20 mm	5	0,79	4,52	6,95	0,67	≥ 1,0	1,07	1)	1	
	00	antenennig, acpending en ute similerer er ann en (er to).	10,40 mm	5	0,74	3,64	7,05	0,65	≥ 0,8	1,00	1)	- A	
4	5a	Functioning, effect of temperature (C20/25):	0°C	5	1,12	5,06	6,29	0,93	≥ 1,0	1,10	1,33	0,83	
	04	ancioning, enect or temperature (020/20).	40°C	5	0,91	5,04	5,97	0,76	≥ 0,8	0,89	0,74	0,00	
4	5e	Functioning, effect of temperature (LAC):	0°C	5	0,87	3,92	6,07	0,75	≥ 1,0	1,18	1)		
	S.C.	a uncouning, enece of temperature (EHO).	40°C	5	0,59	4,35	6,12	0,51	≥0,8	0,80	13	· ·	
2	6a	Functioning under repeated loads (C20/25)		3	0,98	+	*	+	≥ 1,0	0,96	*	0,96	
1	6e	Functioning under repeated loads (LAC)		3	0,78			+	≥ 1,0	1,05	+	1	
2	7a	Functioning, Relaxation 500 h (C20/25)		5	1,00	6,25	6,22	0,79	≥ 1,0	0,98	1,16	0,98	
1	7e	Functioning, Relaxation 500 h (LAC)		5	0,81	5,42	6,14	0,66	≥ 1,0	1,09	1)	1	
j		not applicable, since number of tests is different and the coeffic and on behalf of the manufacturer by	cient of variation	n is v	/ ≤ 15%	(according	to EAD 33	0196-01	-0604)				
Ima	ılatçı / İme	latçı adına imzalayan											Ì
		unction - İsim Ve Görevi :											
Plac	ce And D	ate Of Issue - Düzenlenen Yer Ve Tarih :											
Sig	nature -	Imza :											
-													i i
ונ													
-	-			_	-	_	-	-	-	_	-	_	







CERTIFICATE

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SANAYİ VE TİCARET ANONİM ŞİRKETİ

ORTAKÖY MAH. DUMLUPINAR CAD. NO:44 SİLİVRİ / İSTANBUL / TÜRKİYE

Has been assessed and found to comply with the requirements of: Denetlenmiş ve aşağıdaki standardın gerekliliklerine uygunluğu görülmüştür:

ISO 9001:2015

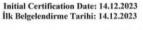
The Quality Management System is applicable to: Kalite Yönetim Sistemi:

MANUFACTURING AND SALES OF PLASTIC FASTENERS

PLASTİK BAĞLANTI ELEMANLARI İMALATI VE SATIŞI

Certificate Number: QMS-0114552 Belge Numarası: QMS-0114552

Certification Period: 3 Years Belgelendirme Periyodu: 3 Yıl



Certificate Validity Date: 13.12.2024 Belge Geçerlilik Tarihi: 13.12.2024



ACCREDITED Management Systems Certification Body MSCB=135 que

IQR Sertifikasyon Onayı

90

JOR ULUSLARARASI BELGELENDİRME HİZMETLERİ LTD.ŞTİ. Beşevler Malı, Kocayunus SK. No:3 Arslan Han Piaza K.2 Nilifer / BURSA Tel: 40:242.458 00:916 Faks: 40:224.249 H 13 www.igrent.com e-postar info@ijcront.com





Markanın Tanımı Description of the Mark

TSEK veya / or HOWY

BELGE NUMARASI REFERENCE NUMBER OF LICENCE

BELGENIN ILK VERILIŞ TARIHI DATE OF FIRST ISSUE OF LICENCE

BELGENIN SON GECERLILIK TARIHI LICENCE VALID UNTIL

BELGE SAHIBI KURULUSUN ADI NAME OF THE LICENCE HOLDER

BELGE SAHİBİ KURULUŞUN ADRESİ ADRESS OF THE LICENCE HOLDER

ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE

ÜRETİM YERİ ADRESİ ADRESS OF THE MANUFACTURING PLACE

TESCILLI TICARI MARKASI REGISTERED TRADE MARK

ILGILI BELGELENDIRME KRITERI RELATED TURKISH STANDARD

BELGE KAPSAMI SCOPE OF LICENCE

tbmb@tse.org.tr , web : www.tse.org.tr

011387-TSEK-01/04

24 03 2004

30.01.2025

STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZ.SAN.VE TİC A.Ş

ORTAKÖY MERKEZ MAH/SEMT DUMLUPINAR CAD. NO:44 SİLİVRİ ISTANBUL

STAR PLASTIK YAPI ELEMANLARI İZALASYON MALZEMELERİ SANAYİ VE TİCARET ANONİM ŞİRKETİ

ORTAKÖY MERKEZ MAH DULUPINAR CADDESI NO:44 SILIVRI ISTANBUL

SP STAR+SEKIL

TSE K 412 / 12.01.2017

Plastik mantolama dübelleri - Dıs cephe ısı valıtımının sabitlenmesi amacıvla kullanıları Sınıf 1: Geniş başlıklı tuğla dübeli Dübel;Yüksek yoğunluklu Polietilen Çivi, Cam Elyaf takviyeli Poliamid Plastik mantolama dübelleri – Dış cephe ısı yalıtımının sabitlenmesi amacıyla kullanılan Sınıf 2: Geniş başlıklı beton dübeli Dübel;Yüksek yoğunluklu Polietilen Çivi, Cam Elyaf takviyeli Poliamid Plastik mantolama dübelleri – Dış cephe ısı yalıtımının sabitlenmesi amacıyla kullanılan Sınıf 3: Geniş başlıklı gaz beton dübeli Dübel;Yüksek yoğunluklu Polietilen Çivi, Cam Elyaf takviyeli Poliamid

e-imzalı/e-signed

03/01/2024

Belgelendirme Merkezi Başkanı Adına AKDOĞAN BULÚT

İSTANBUL BELGELENDİRME MÜDÜRÜ V.

Bu belge helgelendrieten ürurium, ureitm versim Ernsttämizzon beitrietig sartlan tasyslakidjen da gösterir.
Bu belge, hör sureite lahrd eldennez, kunnen voja kunnansu zotasiarinaza, skalide ogdallanaza, kanna versimet i sahrd eldennez, kunnen voja kunnansu zotasiarinaza skalide ogdallanaza, kanna versimet i sahrd elden zu zezzata zezzata zu a zezzat

https://evrakkontrol.tse.org.tr/BelgeDogrulama.aspx?p=edh9exax adresinden belgenin doğruluğunu ve geçerliliğini sorgulayınız.









STAR PLASTİK YAPI ELEMANLARI İZOLASYON MALZEMELERİ SAN. TİC. A.Ş.

Ortaköy Merkez Mahallesi Dumlupınar Caddesi No:44 P.K34582Ortaköy/Silivri İSTANBU/,TÜRKİYE T: 0212 744 82 60 Pbx F:0212744 82 92 Factory Mobile: 0533 665 85 22

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